



# ULTRAMIX® PANTONE® COLOR SYSTEMS



**Centris™ 7500 READY-FOR-USE (RFU)**  
**Centris™ 7500 COLOR CONCENTRATES (CCs)**  
**Centris™ PIGMENT DISPERSIONS (PDs)**  
**AXEON™ 1200 NON-PVC (RFU)**



## Product Features

Creating Pantone® color simulations with International Coatings' UltraMix® Non-Phthalate Color Mixing Systems is a breeze. We offer several different systems to accommodate a wide range of printing needs:

### UltraMix® 7500 Ready-For-Use Color System

Centris™ 7500 RFU inks are a high performance color mixing system that is creamy and easy to use right out of the container. It is formulated for ultra high speed wet-on-wet automatic printing but can also be used for manual printing.

### UltraMix® 7500 Color Concentrate System

The Centris™ 7500 Color Concentrate System consists of semi-curable pigment concentrates that can be used to strengthen, shade, tint, or enhance International Coatings' inks. Special or standard Pantone® color inks can also be created by mixing the 7500 Series Color Concentrates with the appropriate International Coatings' bases\* (see chart below).

### UltraMix® Pigment Dispersion Color System

The Centris™ Pigment Dispersion Color System consists of high-performance pigment dispersions that can be used to strengthen, shade, enhance or make Pantone colors. Simply use the pigment dispersions with PD01 Mixing Base or PD51 Matte Mixing Base to create Pantone® simulated colors. The Pigment Dispersions can also be mixed with the compatible bases\* listed below.



#### \*Compatible Bases for 7500 Color Concentrates / Pigment Dispersions

7000 Med Mixing Base	142 High Density Base
7501 Clean Mixing Base	159 Ultra Clear Glitter Base
7500 CC Mixing Base	720 Softhand Clear Base
7550 CC Very Opaque Base	3810 BlowOut Base™
7100 Mixing Base	3816 Sentri Clear™
9000 Clear Base	

Some formula adjustment may be needed when using these bases to yield exact UltraMix® Pantone® color formulas.

### UltraMix® 1200 Non-PVC Color System

AXEON™ UltraMix® 1200 Color System is a non-PVC, ready-for-use Pantone® mixing system that prints like regular plastisol ink, including wet-on-wet automatic printing. The inks are creamy, smooth and can be printed through the same standard emulsion and mesh counts as regular plastisol.



**Textile Screen Printing Inks**



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	Yellow	Scarlet	Red	Violet	Marine Blue	Blue A (GS)	Blue B (RS)	Green	FL Magenta
7500 RFU	7503	7505	7507	7509	7511	7513	7515	7517	7519
7500 CC	7553	7555	7557	7559	7561	7563	7565	7567	7569
PDs	PD03	PD05	PD07	PD09	PD11	PD13	PD15	PD17	PD19
AXEON™ 1200	1203	1205	1207	1709	1211	1213	1215	1217	1219



	FL Violet	FL Blue	FL Green	FL Yellow	FL Lemon	FL Orange	FL Pink	FL Red
7500 RFU	7521	7523	7525	7527	7529	7531	7533	7535
7500 CC	7571	7573	7575	7577	7579	7581	7583	7585
PDs	PD21	PD23	PD25	PD27	PD29	PD31	PD33	PD35
AXEON™ 1200	1221	1223	1225	1227	1229	1231	1233	1235

	Black	Mixing White
7500 RFU	7536	7538
7500 CC	7586	7588
PDs	PD36	PD38
AXEON™ 1200	1236	1238

See back for a list of compatible bases for 7500 CCs and PDs

## UltraMix® Color Systems

International Coatings' UltraMix® Color Systems consist of 19 high performance primary colors that when mixed, will generate Pantone® color simulations.

Create special or standard colors using International Coatings' UltraMix® Pantone® color matching software at [www.iccultramix.com](http://www.iccultramix.com).

UltraMix® inks can be printed on manual and automatic print machines, and are well suited for halftone printing using finer mesh counts.



### Connect With Us

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Image printed using the AXEON™ UltraMix® 1200 non-PVC Color System, 10 screens, 250 mesh



Textile Screen Printing Inks

