

# AVIENT SPECIALTY INKS

## PRODUCT INFORMATION BULLETIN



### INFINITE FX PROCESS COLORS

K2620 INFINITE FX PROCESS MAGENTA  
K2610 INFINITE FX PROCESS CYAN  
K2640 INFINITE FX PROCESS BLACK  
K2630 INFINITE FX PROCESS YELLOW

INFINITE FX Process colors are designed to produce the cleanest, highest intensity colors for textile printing. These pure, transparent colors are designed for high productivity direct wet-on-wet printing with excellent resistance to build-up, superb printability, extremely soft hand and minimal dot gain.

#### HIGHLIGHTS

- ▶ Designed for printing on light colored fabric grounds
- ▶ Can be printed on top of an appropriate underbase white from any of our Avient Brands
- ▶ Match color key fast with these pure pigments.

#### PRINTING TIPS

- ▶ Most effective when art is separated by experienced, specialized textile screen print process Artist utilizing the ASI ProSet color data provided by Avient.
- ▶ Use consistent, high-tensioned screen mesh to optimize performance properties.
- ▶ For CMYK profiles, copy and paste the below link into your browser:  
<https://www.avientspecialtyinks.com/sites/default/files/2022-04/Avient%20Specialty%20Inks%20ProSet.csf>
- ▶ Perform fusion tests before production. Failure to cure ink properly may result in poor wash fastness, inferior adhesion and unacceptable durability. Ink gel and cure temperatures should be measured using a Thermoprobe placed directly in the wet ink film and verified on the production run substrate(s) and production equipment. It is the responsibility of the printer to determine that the correct ink has been selected for a specific substrate and the application processes meet your customer's standards or specifications. Avient Specialty Inks have been carefully designed to perform within a given viscosity range. Any alteration of viscosity should be minimized. Stir plastisols before printing. Do not dry clean, bleach or iron printed area.
- ▶ Separations steps for 4 color process printing:  
<https://www.youtube.com/watch?v=xG2a88pPTeU>

#### COMPLIANCE

- ▶ Non-phthalate
- ▶ For individual compliance certifications and conformity statements, please visit [www.avientspecialtyinks.com/services/compliance-support](http://www.avientspecialtyinks.com/services/compliance-support)

#### PRECAUTIONS



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SPECIALTY  
INKS

V1.57 (Modified: 04/28/2022)

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### RECOMMENDED PARAMETERS



#### Fabric Types

100% cotton, cotton blends, all-white fabric grounds



#### Mesh

Count: 305-355 t/in (120-140 t/cm)  
Tension: 25-35 n/cm<sup>2</sup>



#### Squeegee

Durometer: 70/90, 70/90/70  
Profile: Sharp  
Stroke: Fast  
Angle:



#### Stencil

2 over 2  
Off Contact: 1/16" (.2cm)  
Emulsion Over Mesh: N/A



#### Flash & Cure

Flash: 220°F (105°C)  
Cure: 320°F (160°C)



#### Pigment Loading

N/A



#### Additives

K2585 INFINITE FX HALFTONE  
BASE - 20% max



#### Storage

65-90°F (18-32°C)  
Avoid direct sunlight.  
Use within one year of receipt.



#### Clean Up

Ink degradent or press wash.



#### Health & Safety

Find SDS information here:  
[www.avient.com/resources/safety-data-sheets](http://www.avient.com/resources/safety-data-sheets)  
or contact your local CSR